

# Shree Sai Extrusion Technik Pvt. Ltd

Machine That Makes Better Business

Twin & Single Extrusion Line for RPVC Pipe , HDPE Pipe , PLB Duct , Silicon Coating , PP-R 3 Layer Pipe , Suction Hose Pipe , Garden Pipe , LLDPE Pipe , Drip In-line Pipe, & Film Plant , Haul-Off Unit , Automatic Cutter , Vacuum Tank , Cooling Tank , Pvc Compounding Mixer , Tilting Unit , Die Head , Screw & Barrel , Hard Chrome Plating .

## QUOTATION

To,

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Dear Sir/Madam,

Shree Sai Extrusion Technik is developed a excellent & world latest **75 mm. INLINE /ONLINE LLDPE ROUND DRIP PIPE** Plant excellent features higher output. We are glad to Quote our minimum rates & details are as under:-

### **TECHNICAL DETAIL OF SSET- 75 MM INLINE /ONLINE LLDPE ROUND DRIP PIPE PLANT**




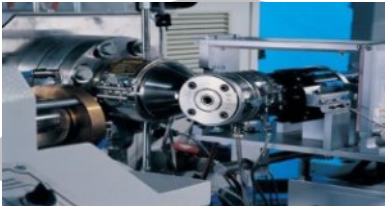

**Extruder - 75 mm. for 40 meter per minute (100 kg/Hrs).**

1.	<b>Screw Diameter</b>	75 mm. Dia latest & special for higher out-put will be made up of EN-41B alloy steel dully gas nitrided & hard chrome electroplated with advanced design.
2.	<b>L.D Ratio</b>	32:1
3.	<b>Barrel</b>	Barrel will be made up of EN-41B alloy steel dully gas nitrided & hard chrome electroplated.
4.	<b>Gear Box</b>	Helical Gearbox model GE 180 Greeves /Crowun/Elecon thrust in built make with

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		cooling device with heat exchanger for higher out-put.				
5.	<b>Main Motor</b>	AC 20 HP. Kirloskar / Crompton / Havels make company				
6.	<b>Main Drive</b>	AC variable speed Drive 20 HP.Schneider,				
7.	<b>Heating zone</b>	4 cooling systems on barrel with 5 heating zone are supported by high volume, high-pressure air blower for control of fractional heat with double point meter				
8.	<b>Heating control panel</b> 	12 Station Heating control panel consist of Multispan / Selectron / Fuji PID make solid state pyrometer with L&T / Semen's / Tc contractor /Beemet Meter , MCB ,indicator lamp with three phase voltage indicator device with 3 phase indicator lamp with on-off switch all other vacuum gauge with standard make.				
9.	<b>Die Head</b> 	Spider based coating Die Head material EN – 24B dully hard chrome electro plated size 12mm up to 16 mm complete with metal sizes (Vacuum Sizer ) ( 12, 16 MM )				
10.	<b>Take Off Unit</b> 	With variable speed drive unit having 2 hp. AC motor with control ABB & reduction gear box. 02 nos.				
11.	<b>Vacuum Tank</b>	<table border="1"> <tr> <td>Sizing Sleeves</td> <td>20 mm</td> </tr> <tr> <td>Pipe dies Range</td> <td>12 mm ,16mm , 20 mm O.D.</td> </tr> </table>	Sizing Sleeves	20 mm	Pipe dies Range	12 mm ,16mm , 20 mm O.D.
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	 <p>Consisting Of S S sheet complete Rubber Gasket Provided in openings to ensure leak proof Vacuum Creation, rest of all chamber open Top Plumbing Lineconstituting S.S. Ball Valves G.I. Pipe Line Inlet &amp; Outlet drain provided Temperature controller linked with Solenoid Valve. Channel Fabricated stand (On Rails) , Centre Height Adjustment screws.</p>	<p>S.S Fabricated square tank 6 Meter Long</p> <p>Top Lids 5 No</p> <p>Vacuum relief valve 3 No</p> <p>Pipe support 4 No</p> <p>Vacuum creation Pump 1 HP</p> <p>Water Pump 1HP</p> <p>Low Flow Control Valves at size 4 No</p>	
12.	<p><b>Cooling Water Tank</b></p> 	<p>5 meter long extra cooling water tank with deeping cooling type.</p>	
13.	<p><b>Winder</b></p> 	<p>With heavy duty steel section frame for pipe coiling Two stations automatic with 2 hp. AC Motor</p>	
14.	<p><b>Insertion Unit</b></p>	<p>Inserting unit with roto feeder/vibrator mounting on heavy structure for Drip inserting with air tounel and max discharge rating 100 to 180 pcs. Per /min</p>	

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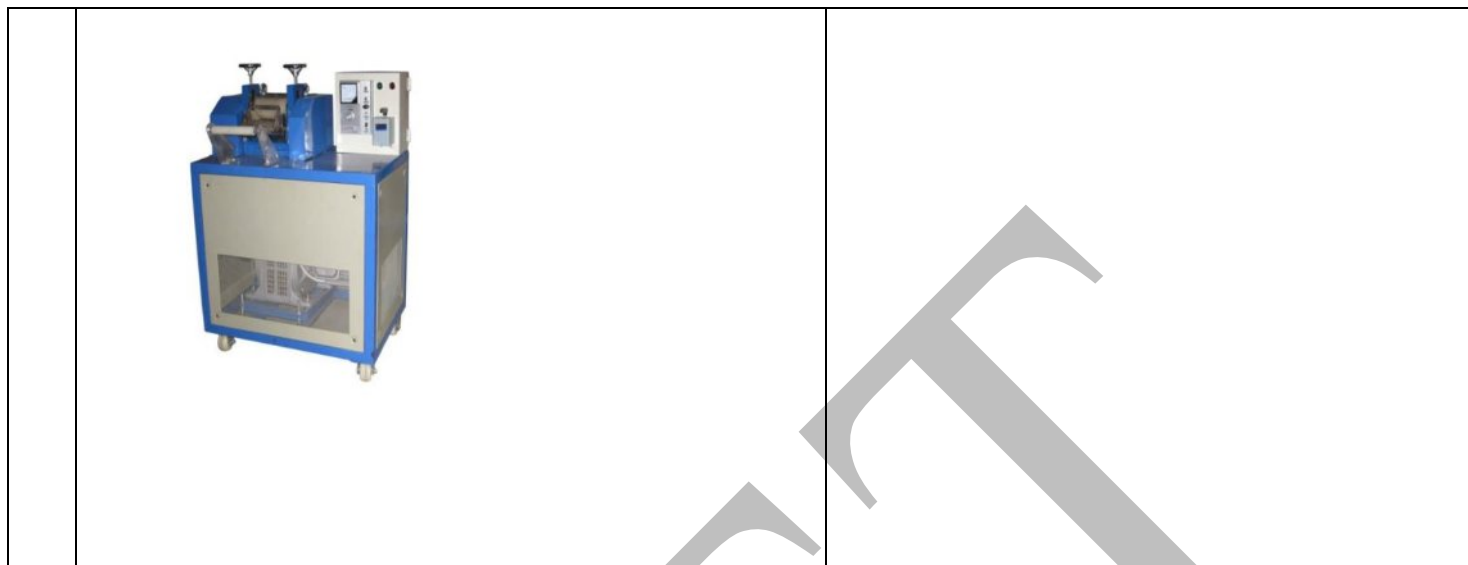
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15.	<p style="text-align: center;"><b>Punching Unit</b></p> 	<p>Suitable For 12mm, 16mm 20 mm Drip Punching, mechanical motor Operated 2 to 4 hole on 180 degree by pneumatic motor Unit Mounted On Four Liner Ball Bearing. Max line speed 50 mtr. plant suitable up to 100 Kg/hr.</p>
16.	<p style="text-align: center;"><b>High Speed mixer</b></p> 	<p>50 kg. Batch capacity MS plate vessel internally S.S lining with lid with deflector with four cross blade with height adjustment device in blade with three bearing system housing with 15 hp. AC Motor kirlosker make</p>
17	<p style="text-align: center;"><b>Cutter</b></p>	<p>3 hp motor 1440 rpm. cutter with routed cutter blade.</p>

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18.	<p>SSET-40 Special Extruder for Outing &amp; Inner coating</p> 	<p>(A) Extruder -no. 1 : 40 mm. Extruder for inner outer layer coating upto 20 kg/hrs</p> <p>01 Screw &amp; Barrel made by EN-41B alloy steel duly nitrated &amp; hard chrome plated.</p> <p>02 Ac 3 kw. kirloskar make motor &amp; Ac 3 kw. Drive . 3 heating zone with full cooling systems are supported by high volume, high-pressure air blower for control of fractional heat with double point meter.</p>
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**X-WORKS PRICE :- 22,51,000/- (Twenty Two Lac Fifty One Thousand Only).**

### TERMS & CONDITION

- Delivery schedule 4 TO 6 weeks after confirmation of firm order on technical & commercially cleared basis.
- Packing forwarding extra.
- Erection & Commissioning extra.
- Freight at your as actual extra.
- One year warrantee for any manufacturing defect.
- Tax 2% against "C" form other 14% Vat as per State Government rule.

||Shree Sai Nath||

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- 40 % advance & 30% after 20 day& remaining at the time of delivery with Trail.
- Design will be change as per technology
- All subject to indore jurisdiction.
- This offer is valid for only 30 days.

We hope that above specifications & prices will suit you & favor us by your valuable order.

Thanking you

Yours truly

**SUDHIR JAISWAL**

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**SHREE SAI EXTRUSION TECHNIK PVT. LTD.**

**INDIA**



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